<b>Work Orde</b> Wednesday, Octob	<b>r ID 62712</b> ber 06, 2010 3:39:49	PM									Page 1
Revision ID:	K10003 Saddle, D205-634-011			ccept				Se	etup Sta		8   1   1   1   1   1   1   1   1   1
Start Date: 1 Required Date: 1 Reference:	-	ety: 4.00 Qty: 4.00			Cust Item I Customer:	D:					
	Process Plan:	H	Date:	Tooling: SPC (Y/N):		ate:		R	un Sta Sto		1844   11   11   154   1844   1844   1844
Sequence ID/ Work Center ID		tion		Set Up/ Run Hours	Tool ID		Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nb	•									
IIN634,635	Rev F			11874			<b>\</b>		··		
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110	Pick Kit	Memo		0.00				Jd.	10/1	9 (40	) <u>C</u>

QC4- 100% Inspect kits for completeness

120 QC

Memo

Quality Control

W/O:			W	ORK ORDER CHANGE	S				· · ·
DATE	STEP	PRO	DCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval 'QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _	
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## Work Order ID 62712

Wednesday, October 06, 2010 3:39:49 PM



Page 2

Item ID:

K10003

Accept

Setup Start

Stop



Revision ID:

Item Name:

Saddle, D205-634-011

**Start Date:** 

10/6/2010

Start Qty: 4.00 **Required Date:** 10/15/2010

Req'd Qty: 4.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: QC:

Date: Date:

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Run

Start

Stop

Sequence ID/

**Work Center ID** 

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

0.00

Tool ID

Date:

Tool # Plan Code Accept Qty

Reject Qty

Reject Number Stamp

Insp.

Memo

Memo

0.00

140

QC

**Quality Control** 

QC21- Final Inspection - Work Order Release

0.00

0.00

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W/O:			WC	ORK ORDER CHANGE	ES				1
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### Picklist Print

Wednesday, October 06, 2010 3:39:54 PM

Work Order ID: 62712

Parent Item:

K10003

Parent Item Name: Saddle, D205-634-011



**Start Date:** 10/6/2010

Required Date: 10/15/2010

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011

IPP: J 06-07-25 As per DSI 9344

IPP: K 06.11.17 Per K10003 Rev C

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:

IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/	Replacement	Mfg/
Item Name	Item ID	Purch
AN4-51A		Purch

tem ID Purch Item Location

Primary

Last Location

Route Seq ID

110

Measure Hand

Qty on

Qty per Kit Total Qty

Qty Issued Date Issued

Status

Page 1

Purchased

No

Bin

KJ/RF□

JLM

KJ

Each

Unit of

263.0000

<b>Location</b>	Loc Qty	Loc Code
ST360	63	
114941	63	
ST361	200	
115316	200	

AN4-6A"

Purchased

No

110

Each

1,089.000

19.40 (42)

<b>Location</b>	Loc Qty	Loc Code
ST356	. 1089	
112933	96	
113149	17	
114523	2	
114615	1	
114941	173	
115108	300	
115457	500	

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#### Picklist Print Page 2 Wednesday, October 06, 2010 3:39:54 PM Work Order ID: 62712 K10003 Parent Item: Parent Item Name: Saddle, D205-634-011 Start Date: 10/6/2010 **Required Date: 10/15/2010** Required Qty: 4.00 Start Qty: 4.00 AN4C47A Purchased No 110 91.0000 Each Location Loc Oty Loc Code ST361 91 115231 7 115358 24 115518 40 115836 20 AN6-12A Purchased No 110 168.0000 Each Location Loc Qty Loc Code ST342 168 118 114941 115767 50 NAS1149D0463J Purchased AN960JD416 110 No Each 24.0000

Loc Qty

110

24

24

Each

Loc Code

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NAS1149D0663J Purchased

Location

113288

ST300

No

132 M115698 18/10/195/

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#### **Picklist Print** Wednesday, October 06, 2010 3:39:54 PM Work Order ID: 62712 Parent Item: K10003 Parent Item Name: Saddle, D205-634-011 Start Date: 10/6/2010 **Required Date: 10/15/2010** Start Qty: 4.00 Required Off: 4.00 D2570 - 24 311.0000 Manufactured 110 Each Location Loc Oty Loc Code ST018 311 60288 30 60476 201 80 61985 D2571 Manufactured No 110 Each 22.0000 Location Loc Qty Loc Code ST425 43564 47564 ST433 15 58250 3 61332 12 D2572 Manufactured No 110 Each 9.0000

Loc Qty

3

6

Loc Code

Location

43565

60705

ST425

ST433

W/O:			W	ORK ORDER CHANG	ES					1
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Picklist Print									Page 4
Wednesday, October 06, 20	010 3:39:54 PM	# 10 mild mil	IN 11813 (PERI 11819 1181 1881						
Work-Order ID: 62712			<u> </u>						7
Parent Item: K10003									
	e, D205-634-011						Start Date: Start Qty:		Required Date: 10/15/2010 Required Qty: 4.00
D2573  Saddle, Aft Out 205	Manufactured	No		110	Each	14.0000		10/10	194621513K
<del>1</del> 9			Location	Lo	oc Oty	Loc Code			
			ST425		7				_
			43566 47566		3 4			*****	_
1			ST434 60706		7 7				_
D2574  Saddle, Aft In 205	Manufactured	No		110	Each	10.0000	Î	10/10/	9 362152 24
11			<b>Location</b>	<u>L</u> e	oc Qty	Loc Code			(A.A.
	19		ST425		3				
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D2747	Manufactured	No		110	Each	161.0000	4.	1 16	holig of (42)
			<b>Location</b>	<u>L</u>	oc Oty	Loc Code			;
•			ST023		161				<del></del>
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Part No		PAR #:	Fault Categ	jory:	NCR:	Yes N	lo <b>DQ</b>	<b>A</b> :	_ Date: _	
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Picklist Print Wednesday, October 06, 2010 3:39	9:54 PM						Page 5
Work Order ID: 62712  Parent Item: K10003		1 1881988	IVA 11811 ISBN 11811 1181 1181 881 11811 8811 8811 88				
Parent Item Name: Saddle, D205-6	534-011					<b>Start Date:</b> 10/6/2010 <b>Start Qty:</b> 4.00	Required Date: 10/15/2010 Required Qty: 4.00
D2876  Saddle Spacer	Manufactured	No		110	Each	62.0000	0/1959
' \			Location	Le	oc Qty	Loc Code	•
			ST026		49	<del></del>	
•			60853		49	_3_	
4			ST028		13		
<b>€</b> .	Manufactured	No	51540	110	13 Each	73.0000 2 8 )	<del></del>
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Saddle Spacer			Y anadan	-	· *	· fitte o	
			Location ST026	L	oc Oty	Loc Code	
			ST026 60854		65 24	***	
			61211		41		·
			ST028		8		
1.			58531		8		
D3405-041  Lug Assembly	Manufactured	No		110	Each	12.0000	Mulial
			<b>Location</b>	Le	oc Oty	Loc Code	
			ST474		12		
			60495		12		
D3405-043	Manufactured	No		110	Each	7.0000 1 4	
Tug Assembly						Boo	205 W/11/25/4
,			Location	<u>L</u>	oc Oty	Loc Code	ı
			ST474		7		
			53888		1		<u> </u>
			56514		1		
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Wednesday, October 06, 2010 3:39	9:54 PM		Shop P	acket Print			Page 5

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### Picklist Print Page 6 Wednesday, October 06, 2010 3:39:54 PM Work Order ID: 62712 K10003 Parent Item: Parent Item Name: Saddle, D205-634-011 Start Date: 10/6/2010 **Required Date: 10/15/2010** Start Qty: 4.00 Required Qty: 4.00 D3407-041 Manufactured 110 Each 17.0000 Location Loc Oty Loc Code ST464 17 6 61219 11 D3417-5 Manufactured 110 Each 45.0000 Location Loc Qty Loc Code ST056 45 59250 5 60297 40 D3456-1 Manufactured No 110 Each 21.0000 Location Loc Qty Loc Code ST058 21 21 54692

<b>Location</b>	Loc Qty	Loc Code
ST069	47	
51602	47	

110

Each

47.0000

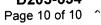
Manufactured

No

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Picklist Print Wednesday, October 06, 2010 3:39	)·54 PM							Page 7
Work Order ID: 62712  Parent Item: K10003								
Parent Item Name: Saddle, D205-6	34-011		III <b>Ba</b> in <b>Bain</b> ini 1864	-		Start Date: Start Qty:		Required Date: 10/15/2010 Required Qty: 4.00
MS21042L4	Purchased	No		110	Each	4,403.000 24	96	11/95
J. Nut		<u>Loc</u>	ation_	<u>Lo</u>	<u>c Qty</u>	Loc Code		
		ST3	00		4403			_
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		FG			40			
			104603		40			
		ST3			767			
			112492		25			<u> </u>
			113069		8		7 5	<del>_</del> .
			114523		434		20	
			114/84		300			

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Dart Ae	rospace	e Ltd							
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DATE	STEP	Section A	Initial Chief Eng	Action Description  Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector
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#### 5.0 **PARTS LIST**

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	Х					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		Х				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1	-		1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1			'	1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	'SADDLE, FWD OUTSIDE
21	1	1			····	D2572 /	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A /	BOLT
25	16	16				D2570 //	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A 7	BOLT
28	8	8				AN960JD616 /	WASHER
29	16	16				AN4-6A	BOLT
30	32	32		-		AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
- 40		4				D3407-041	TOW RING (REPLACES D2968-041)
40	1	1					WASHER
41	1	1				D3456-1 MS21043-4	NUT
43	1	1	<u> </u>			D3417-5	WASHER
44	2	2				D3417-5	
50					.1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					. 1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					. 4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2		<b></b>		D2876	SADDLE SPACER
61	2	1 2	l	]	1	D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision:  ${f F}$ 

Date: 08.10.07